

DESCRIPTION

POSTALLOY® 2435-SPL is a medium hardness, solid gas-shielded build-up wire with excellent compressive strength. Recommended for applications where weld deposits must provide good metal-to-metal wear resistance, but still be machinable "as welded". Ideal for use with bore-welding and other automated inside diameter build-up equipment. Use on carbon and low alloy steels. Because of its hardness and wear resistance, this wire is primarily intended as a buildup and final overlay.

SPECIFICATIONS

Wire Type: Solid, gas shielded-metal arc welding wire

Weld Deposit Properties:

Hardness: 33 - 38 Rc
Maximum Deposit Thickness: Unlimited
Machinable with carbide tools

PACKAGING

Diameter	0.35" (0.9mm)
33 Lb. Spools	Standard